For manufacturers, safe-workplace playbooks are must-have tools to navigate operational disruptions and promote a culture of health and safety company-wide.

**No. 1 – Support positive changes on the plant floor — and beyond**

The pandemic has reshaped how manufacturing organizations work, resulting in new processes and procedures to enhance operations and resiliency.

Leadership has prioritized the following areas to better support employees:

- 58% New procedures for remote working
- 46% Enhanced climate of collaboration
- 42% Common sense of purpose among working teams
- 41% More regular and open communication from the top-down

And most are here to stay...leadership cites the following will become permanent:

- 62% Remote working
- 57% More cross-functional, collaborative structures
- 56% More regular, top-down communication

**No. 2 – Be the master of your data**

Gathering data and making it available to those who need it most continues to be a struggle, with most manufacturers rating themselves as average:

- 58% said their company has just a moderate ability to collect data that is meaningful for business needs

With 3 roadblocks hindering value:

- 46% Lack of systems available to capture data
- 43% Data inaccessibility
- 39% Lack of skills to analyze data effectively

Yet, the impact of improved information management is well understood: 75% said data mastery will be essential for future competitiveness.

**No. 3 – Establish a single source of truth — from trusted sources**

Leading with trusted information, backed by actionable guidance, can instill employee confidence:

- 33% of manufacturers say capturing health and safety data has become more important than ever

Making playbooks dynamic, living documents provides needed agility to quickly reflect changes in directives and best practices from:

- External sources including local governments and healthcare authorities
- Priority stakeholders including partner and supplier protocols
- Personnel such as feedback from the field and plant floor

**No. 4 – Digitize to accelerate momentum**

Digital technologies help manufacturers use information to its full potential:

- Two-thirds (67%) cite digitization as an essential or partial factor in their ability to respond rapidly

A digital foundation for safe-workplace playbooks helps connect content with the people and processes that need it, making information:

- Easy to find, from whichever device or system makes sense
- Current, even when complex and rapidly changing
- Accessible, with checklists and communications at employees' fingertips

Read the eBook to learn more about how managing safe-workplace playbooks can help your organization.